

CASCOMEL TPD-742DS/RD

Product Physical Properties: (at time of manufacturing)	
Viscosity @ 30°C (2/60) cps	130 - 170
pH @ 30°C	9.0 - 9.5
Specific Gravity @ 30°C	1.305 – 1.315
Solid Content, % (105°C at 3 hours, neat)	65.5 – 67.5
Free Formaldehyde, % (After 17 hours)	0.10 max
BWG @ 100°C, sec (50g resin + 0.5g K6)	75 - 85
Water Tolerance @ 25°C, %	100 – 130
Appearance	Clear to off-white liquid
Storage life @ 32°C / Ambient temperature	1 week from manufacturing date

Note: Resin shall be stored and delivered at 29 ± 2°C.

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