

DURITE SL-347B/RD

Product Physical Properties: (at time of manufacturing)	
Appearance	Clear, peach colour liquid
Viscosity @ 20°C (4/60), cps	2,600 – 3,400
pH @ 25°C	6.5 -6.9
Specific Gravity @ 25°C	1.267 – 1.272
Solid Content, % (by calculator)	76 - 79
Refractive Index @ 25°C	1.5658 – 1.5752
Foam Boiling Time, sec	35 – 45
Water Content (KF), %	7.0 – 11.0
Free Phenol, %	5.5 – 7.0
Free Formaldehyde, %	3.8 – 5.8
Water Tolerance @ 20°C, %	140 - 200
Turbidity (NTU)	0 - 40
Storage life	14 days at 18 – 20°C The viscosity of this resin will increase over a period of time. The effect can be reduced by storage at lower temperature (preferably 18 – 20°C)

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